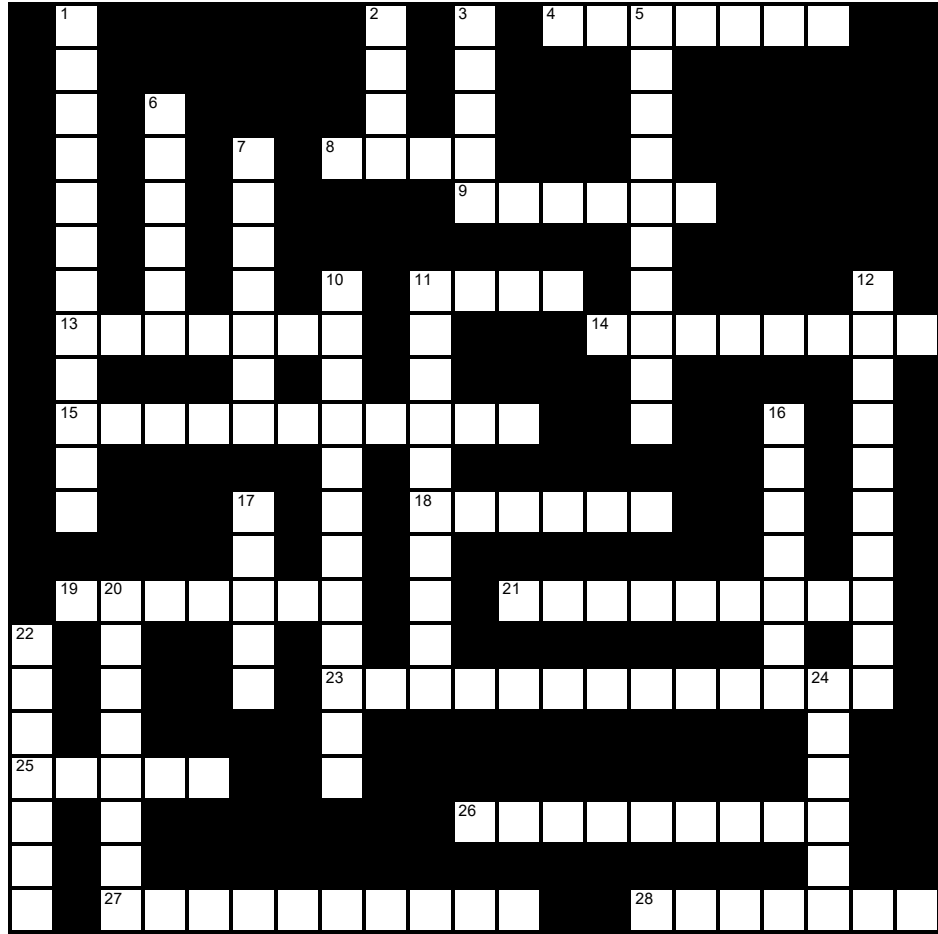


**Across**

- 4 Undertaking whatever you do to the highest standards of which you are capable (7)
- 8 The opposite of love (4)
- 9 The Japanese concept of "continuous improvement" (6)
- 11 The source of the Essential Self (4)
- 13 What we must do for each other all of the time (7)
- 14 It meets the needs of others (8)
- 15 ... not work/life "balance", but... (11)
- 18 More important even than just talking about it (6)



- 19 It all starts with this CASTLE® Principle (7)
- 21 This "self" is inspired by the soul (9)
- 23 Successfully achieving desired outcomes (13)
- 25 ...then we inspire the world (5)
- 26 How we want to BE in the world (9)
- 27 You don't have to be a monk to do this (10)

**28** The Accelerator for Chemistry (7)

**Down**

- 1 When the mind, the mouth, the heart, and the feet, are ONE (12)
- 2 The most difficult, but the most rewarding word to use in business (4)
- 3 First we inspire self (5)
- 5 We honor this in everyone (10)

**6** What guides the decisions of a Higher Ground Leader (6)

**7** Our "DO" - How we will use our gifts and talents to serve the world (7)

**10** The illusion of life (12)

**11** The ego's voice (two words joined) (10)

**12** CASTLE has six (10)

**16** What we do for others (7)

**17** ...then we inspire others (5)

**20** What we all aspire to and live for (two words joined) (8)

**22** WHY we are on Earth - Our North Star (7)

**24** We bring this, and values, to the workplace (6)